OIL BURNER

Ecoflam



MAIOR P 300.1 AB MAIOR P 400.1 AB DRYER

HYDRAULIC SYSTEM

Three stage



420010374602

26.11.2012

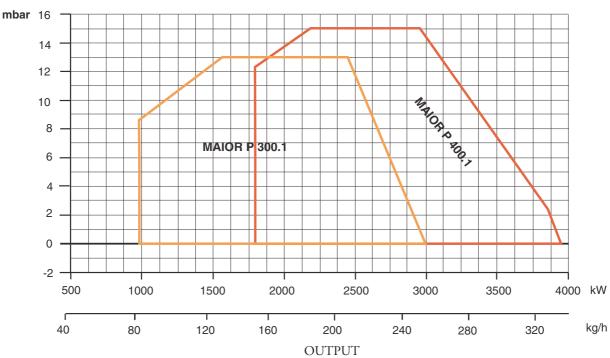


TECHNICAL DATA

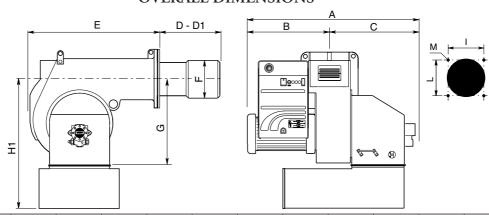
PRESSURE IN THE COMBUSTION CHAMBER

MODELS		MAIOR P 300.1 AB	MAIOR P 400.1 AB
Thermal power max.	kcal/h	2.586.000	3.362.000
	kW	3.000	3.900
Thermal power min.	kcal/h	867.300	1.127.500
	kW	1.000	1.300
Max. flow rate light oil	kg/h	250	350
Min. flow rate light oil	kg/h	85	110
Feeding power	50 Hz V	230/400	230/400
Motor	kW	7,5	9
Rpm	Nº	2.800	2.800
Ignition transformer	kV/mA	13/35	13/35
Control box	LANDIS	LMO 44	LMO 44
Fuel : light oil	kcal/kg	10.200 max. visc	1,5°E a 20°C

WORKING FIELDS



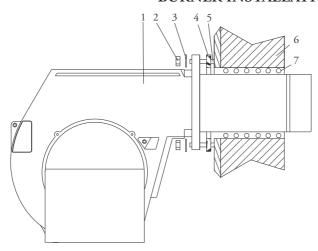
OVERALL DIMENSIONS



MODELS	A	В	С	D	D1	E	F	G	H1	I	L	M
Maior P 300.1 AB	1055	502	553	330	530	810	290	471	746	315	315	M16
Maior P 400.1 AB	1100	547	553	345	545	810	320	471	746	315	315	M16
D = short head D1 = long head												

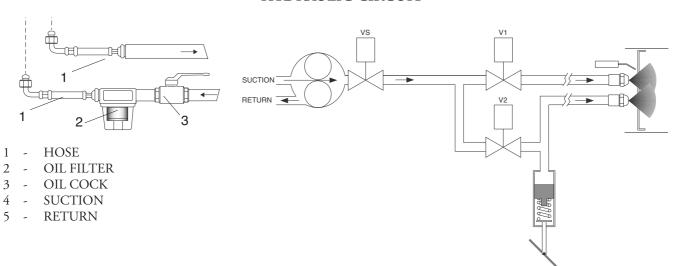


BURNER INSTALLATION



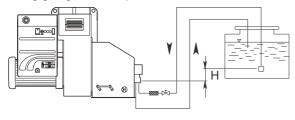
- **BURNER**
- NUT
- WASHER
- **GASKET**
- **BOLT**
- **BOILER**
- **GASKET**

HYDRAULIC CIRCUIT



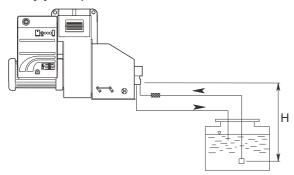
MAXIMUM LENGTH OF SUCTION LINES FOR TWO-PIPE SYSTEM

Two-pipe siphon feed system



		Pip	e lengt	h
H (m)	J 7 (m) ø 14 mm ø 16 mm		TA (r	
0	16	29		
0,5	18	33		
1	20	37		
2	25	44		
3	29 52			
3,5	31	55		

Two-pipe lift system



		Pipe	length	
H (m)	J 7 (m)		TA (n	
	ø 14 mm	ø 16 mm		
0	16 29			
0,5	14 26			
1	12 22			
2	7 14			
	3	7		
3,5	1	4		
	(m) 0 0,5 1 2 3	(m) (n ø 14 mm 0 16 0,5 14 1 12 2 7 3 3	H (m) J 7 (m) 0 16 mm 0 16 29 0,5 14 26 1 12 22 2 7 14 3 3 7	H (m) 77 (m) (n) (n) (n) (n) (n) (n) (n) (n) (n) (n

pump axle. The depression must not be greater than 0.45 bar; should it be higher, some damages could occur to the pump, with consequent increase in mechanical noises and ,eventually, a failure.

To correct length of pipes is

calculated by summing up the length of all vertical and horizontal right sections and bends.

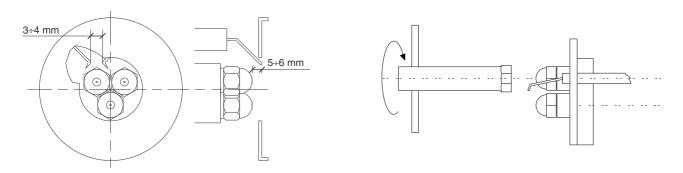
The static suction head will be the distance between the nonreturn valve and the burner's



NOZZLE FLOW RATE DELAVAN B - MONARCH PLP

NOZZLE	PUMP PRESSURE (bar)							
GPH	10	11	12	13	14	15	16	
2,50	9,50	9,97	10,41	10,83	11,24	11,64	12,02	
3,00	11,40	11,96	12,49	13,00	13,49	13,96	14,42	
3,50	13,30	13,95	14,57	15,17	15,74	16,29	16,83	
4,00	15,20	15,94	16,65	17,33	17,99	18,62	19,23	
4,50	17,10	17,94	18,73	19,50	20,24	20,95	21,63	
5,00	19,00	19,93	20,82	21,67	22,48	23,27	24,04	
5,50	20,90	21,92	22,90	23,83	24,73	25,60	26,44	
6,00	22,80	23,92	24,98	26,00	26,98	27,93	28,84	
6,50	23,70	25,91	27,06	28,17	29,23	30,26	31,25	
7,00	26,60	27,90	29,14	30,33	31,48	32,58	33,65	
7,50	28,50	29,90	31,22	32,50	33,73	34,91	36,05	
8,30	31,54	33,08	34,55	35,97	37,32	38,63	39,90	
9,50	36,10	37,87	39,55	41,17	42,72	44,22	45,67	
10,50	40,06	41,73	43,74	45,41	47,20	48,90	50,50	
12,00	45,60	47,80	50,00	52,00	54,00	55,90	57,70	
13,80	52,40	55,00	57,50	59,80	62,10	64,20	66,30	
15,30	58,10	61,00	63,70	66,30	68,80	71,10	73,60	
17,50	66,50	69,80	72,90	75,80	78,70	81,50	84,10	
19,50	74,10	77,70	81,20	84,50	87,70	90,80	93,70	
21,50	81,70	85,70	89,50	93,20	96,70	100,10	103,40	
24,00	91,20	95,70	99,90	104,00	107,90	111,70	115,40	
28,00	106,40	111,60	116,60	121,30	125,90	130,30	134,60	
30,00	114,00	119,60	124,90	130,00	134,90	139,60	144,20	
GPH	OUTPUT kg/h							

NOZZLE CLEANING AND REPLACEMENT

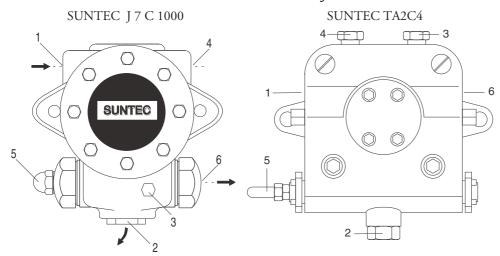


Use only the suitable box wrench provided for this operation to remove the nozzle, taking care to not damage the electrodes. Fit the new nozzle with the same care.

Note: Always check the position of electrodes after having replaced the nozzle (see illustration). A wrong position could cause ignition troubles.



PRIMING AND ADJUSTMENT OF OIL PUMP



- 1 INLET
- 2 RETURN
- 3 BLEED AND PRESSURE GAUGE PORT
- 4 VACUUM GAUGE PORT
- 5 PRESSURE ADJUSTMENT
- 6 TO NOZZLE

VERIFY:

- That piping system is perfectly sealed;
- That the use of hoses is avoided whenever is possible (use copper pipes preferably);
- That depression is not greater than 0,45 bar, to avoid pump's cavitation;
- That check valve is suitably designed for the duty;

The pump pressure is set at a value of 12 bar (13 bar Maior P 300.1) during the testing of burners. Before starting the burner, bleed the air in the pump through the gauge port. Fill the piping with light-oil to facilitate the pump priming. Start the burner and check the pump feeding pressure. In case the pump priming does not take place during the first prepurging, with a consequent, subsequent lock-out of the burner, rearm the burner's lock-out to restart, by pushing the button on the control box. If, after a successful pump priming, the burner locks-out after the prepurging, due to a fuel pressure drop in the pump, rearm the burner's lock-out to restart the burner. Do never allow the pump working without oil for more than three minutes. Note: before starting the burner, check that the return pipe is open. An eventual obstruction could damage the pump sealing device.

START-UP AND ADJUSTMENT

Once having installed the burner, check the following items:

- The burner power feeding and the main line protection fuses
- The correct length of pipes and that the same are sealed.
- The type of fuel, which must be suitable for burner.
- The connection of boiler's thermostats and all the safeties.
- The motor rotation direction.
- The correct calibration of the motor's thermal protection.

When all the above mentioned conditions are checked and accomplished, it is possible to go on with burner's tests. Power the burner. The control box feeds the ignition transformer and the burner's motor at the same time, which will run a prepurging of the combustion chamber for about 20 sec.

At the end of prepurging, the control box opens the fuel pump and the 1st stage (Low flame) solenoid valves, the ignition transformer produces a spark and the burner ignites. After a safety interval of 5 seconds and a correct ignition, the control box turns off the ignition transformer and, 10 seconds later, sets the motorised air damper to its maximum opening and opens the 2nd stage solenoid valve and 3rd stage solenoid valve (High flame). In case of faulty ignition, the control box switches the burner into safety condition. In such a case, the manual rearming of the burner shall not take place before 30 seconds have elapsed from the burner's safety shutdown. In order to obtain an optimal combustion, it is necessary adjust the LOW - HIGH flame air flow, according to the instruction given further on. During such a phase, it will be possible to manually switch between HIGH (II) and LOW (I) flame and viceversa, through the High/Low flame switch. At the end of the adjusting phase, leave the switch in position II (HIGH flame).

The fuel pump feeding pressure, must remain around 12 bar.

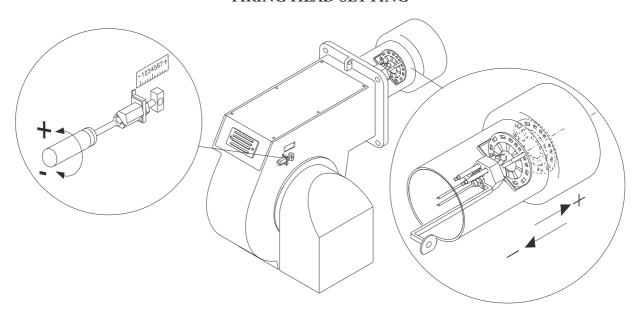


LANDIS LMO 44 CONTROL INFORMATION SYSTEM

In case of burner lockout, it is possible to read which cause originated it. Proceed as follows: with the burner in lockout mode (red LED switched on) keep pressed the lockout button for more than 3 sec. then release it. The red LED will blink according to the following error code list:

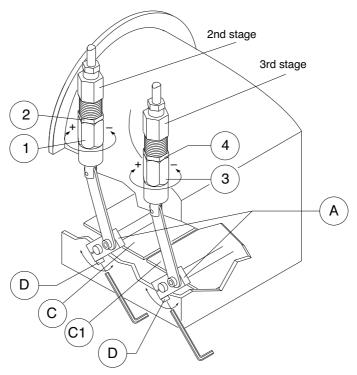
Error Code	Possible cause
2 blinks	No establishment of flame at the end of «TSA»
	- Faulty or soiled fuel valves - Faulty or soiled flame detector - Poor adjustment of burner,
	no fuel - Faulty ignition
3 blinks	Free
4 blinks	Extraneous light on burner start-up
5 blinks	Free
6 blinks	Free
7 blinks	Too many losses of flame during operation (limitation of the number of repetitions)
	- Faulty or soiled fuel valves - Faulty or soiled flame detector - Poor adjustment of burner
8 blinks	Time supervision oil pre-heater
9 blinks	Free
10 blinks	Wiring error or internal error, output contacts

FIRING HEAD SETTING





COMBUSTION AIR FLOW ADJUSTMENT (HIGH-LOW FLAME)



Air flow adjustment in Low Flame (1st Stage):

- 1 Open thermostats TAB1 and TAB2 (see wiring diagram).
- 2 Start the burner (while checking that air damper is partially open).
- 3 Loosen locking screw D.
- 4 Manually turn the air dampers until to obtain a correct combustion.
- 5 Tighten locking screw D.

Air flow adjustment in High Flame (2nd Stage):

WARNING: When the burner is working in High Flame, the presence of oil under pressure in the hydraulic jack could make difficult the turning of the adjusting screw 1. As a consequence, the adjustment of fuel flow rate shall be made through said screw with the burner in Low Flame, whilst the combustion control shall be carried out once switched to High Flame.

- 1 Open thermostats TAB1 and TAB2 (see wiring diagram).
- 2 Loosen locking ring nut 2.
- 3 Increase or decrease fuel flow rate through the adjusting screw 1 (turn clockwise to increase and counterclockwise to decrease).
- 4 Tighten ring nut 2.
- 5 Manually switch to High Flame by closing thermostat TAB1 and check combustion values.

Air flow adjustment in 3rd Flame (3rd Stage):

WARNING: When the burner is working in 3rd Flame, the presence of oil under pressure in the hydraulic jack could make difficult the turning of the adjusting screw 3. As a consequence, the adjustment of fuel flow rate shall be made through said screw with the burner in Low Flame, whilst the combustion control shall be carried out once switched to 3rd Flame.

- 1 Open thermostats TAB1 and TAB2 (see wiring diagram).
- 2 Loosen locking ring nut 4.
- 3 Increase or decrease fuel flow rate through the adjusting screw 4 (turn clockwise to increase and counterclockwise to decrease).
- 4 Tighten ring nut 4.
- 5 Manually switch to 3rd Flame by closing thermostats TAB1 and TAB2 and check combustion values.



ELECTRICAL CONNECTIONS

All burners are factory tested at 400V - 50Hz 3-phase for motors, and 230V - 50Hz single phase with neutral for auxiliary equipments. Should it be necessary to power the burner with 230V - 50Hz, modify the connections on motor and the terminal board as shown in the picture. Protect the burner supply line with suitable fuses and/or other safety devices as required by the local regulations on the matter.

TROUBLESHOOTING

The burner does not start.

- Main switch in "0".
- Fuses are blown.
- Boiler thermostats are in open position.
- Control box is defective.

The burner runs the prepurging but does not ignite and then switches into safety condition.

- Control box is defective.
- Ignition transformer is defective.
- Electrodes are dirty.
- Electrodes are defective.
- Electrodes are in wrong position.
- Nozzles are clogged.
- Nozzles are too worn.
- Filters are clogged.
- Oil pressure too low.
- Combustion air flow rate excessively high related to nozzle's flow rate.

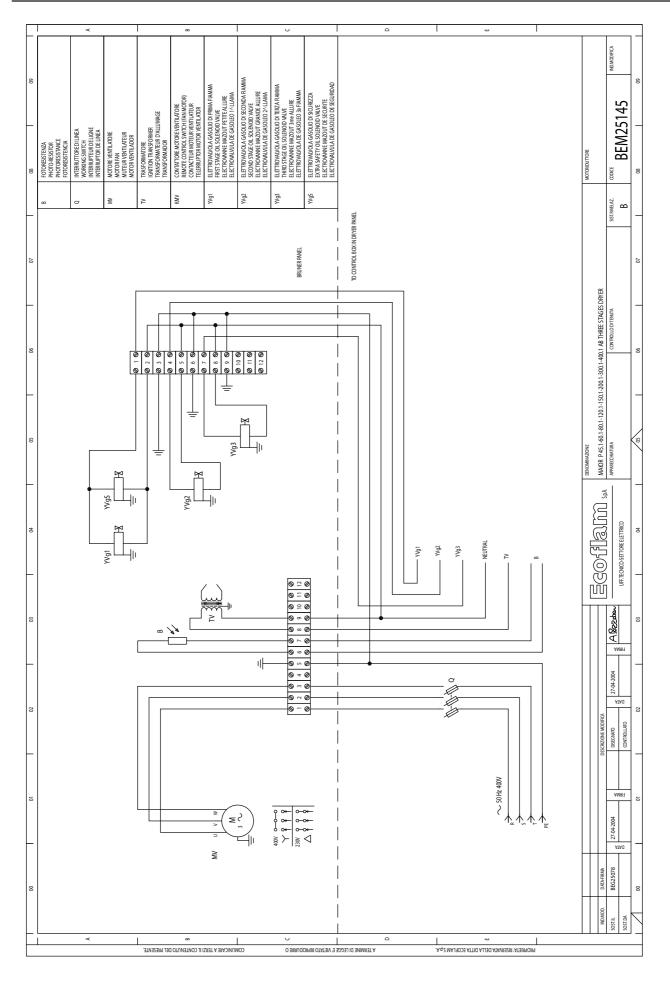
The burner ignites but then switches into safety condition.

- Control box is defective.
- Nozzles are clogged.
- Nozzles are too worn.
- The photocell does not detect the flame.
- Filters are clogged.
- Oil pressure too low.
- Combustion air flow rate excessively high related to nozzle's flow rate.

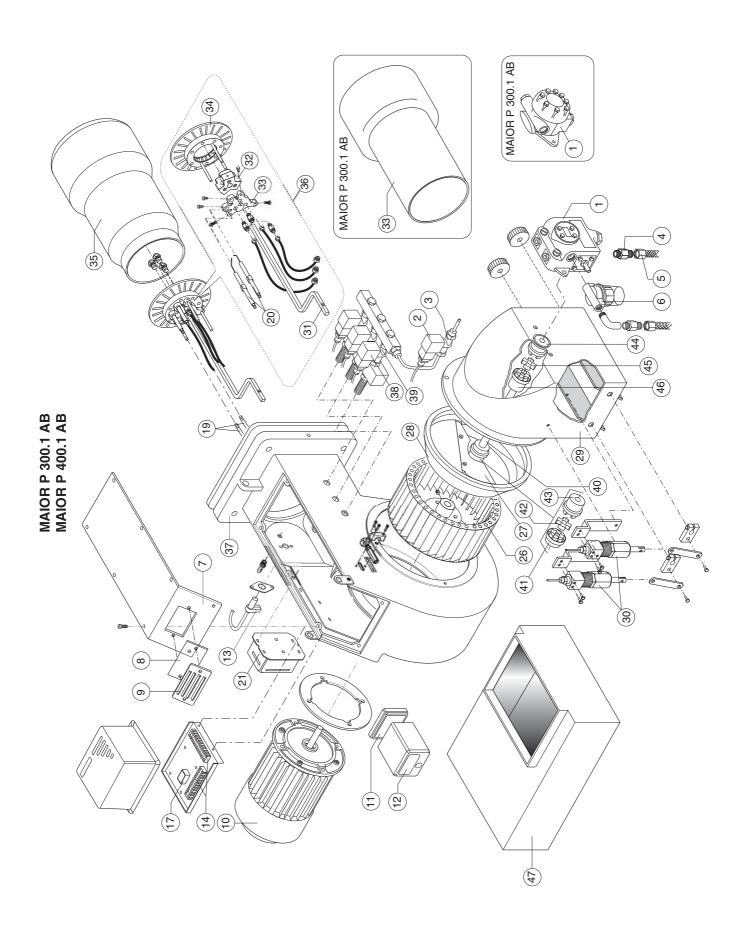
The burner does not switch to High flame.

- 1st(Low flame) and 2nd (High flame) stage manual switch on control board is in wrong position.
- Control box is defective.
- 2nd (3rd) stage solenoid valve coil is defective.
- Oil pressure too low.
- Filters are clogged.
- 2nd (3rd) stage nozzle is too worn.
- 2nd (3rd) stage nozzle is clogged.
- Air damper's hydraulic jack not properly adjusted or defective.











			MAIOR P 300.1 AB	MAIOR P 400.1 AB
N°	DESCRIPTION		code	code
1	OIL PUMP	SUNTEC J 7CC 1000	65322951	-
		SUNTEC TA2C40105	-	65322991
2	COIL	SIRAI L159C3	65323770	65323770
3	OIL VALVE	SIRAI L159C3	65323739	65323739
4	NIPPLE	TN 18X1200	65323183	65323183
5	HOSES	TN 18X1500	65323182	65323182
6	FILTER	70501/03	65324103	65324103
7	COVER		65320678	65320678
8	GLASS		65320487	65320487
9	VIEWING WINDOW		65320488	65320488
10	MOTOR	7,5 kW	65322822	-
		9 kW	-	65322855
11	CONTROL BOX BASE	LANDIS	65320092	65320092
12	CONTROL BOX	LANDIS LMO 44	65320024	65320024
13	PHOTORESISTOR	LANDIS	65320076	65320076
14	WIRING TERMINAL BOX		65322060	65322060
15	MOTOR THERMAL RELAY		-	-
16	REMOTE CONTROL SWITCH		-	-
17	ANTIJAMMING FILTER		65323170	65323170
18	TIMER		-	-
19	CABLE	TC	65320945	65320945
		TL	65320946	65320948
20	ELECTRODES		65325222	65325222
21	IGNITION TRANSFORMER	Brahma T8 13000/35	65323242	65323242
22	HIGH-LOW FLAME SWITCH		-	-
23	MAIN SWITCH		-	-
24	FUSE SUPPORT		-	-
25	LAMP		-	-
26	FAN	320 x 150	65321800	65321800
27	FAN SCOOP		-	65320627
28	AIR CONVEYOR		65320645	65320645
29	COVER AIR INLET		65320560	65320560
30	HYDRAULIC SYSTEM		65322333	65322333
31	ROD	TC	65324900	65324807
		TL		65320246
32	NOZZLE HOLDER		65320715	65320715
33	NOZZLE HOLDER SUPPORT		65324515	65325053
34	DIFFUSER		65320785	65320784
35	BLAST TUBE	TC	65324808	65325041
		TL	65320455	65320456
36	INNER ASSEMBLY	TC		
	II VI VELVIEGE VIEEE	TL		
37	GASKET	12	65321125	65321125
38	COIL	SIRAI L120V02	65323742	65323742
39	OIL VALVE	SIRAI L120V02	65323741	65323741
40	ROD	5114 H L120 V 02	65321463	65321463
41	COUPLING (FAN)		65321789	65321789
42	UNION		65321791	65321791
42	COUPLING (ROD)		65321791	65321791
43 44	COUPLING (ROD) COUPLING (PUMP)		65324165	65324165
	· · · · · · · · · · · · · · · · · · ·		65321786	65321786
45	UNION COUPLING		65321786	65321786
46				

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