### Description

### Hoval TopGas®

Wall-hanging gas condensing boiler

- With condensing boiler technology
- Heat exchanger made of corrosion resistant aluminium-silicone cast alloy integrated into stainless steel heating water tank
- Built-in:
  - pressure gauge
  - water pressure guard for water shortage protection
- flue gas temperature sensor with flue gas limiter function
- automatic quick aspirator
- Pre-mixing surface burner made of stainless
- steel
- Modulating with gas/air group control
- Automatic ignition
- Ionisation guard
- Gas pressure guard
- Minimum water flow necessary (see technical data)
- Wall-hanging gas condensing boiler fully cased with coated white steel plates, with red decorative strips
- Basic boiler control panel N4.1
- Control unit for gas burner with monitoring unit BIC 335
- Modulating burner control
- · Main guard "I/O"
- Operation and fault indication
- Connection for external gas valve and fault indication

### Optional

- For propane
- Free-standing calorifier
- · Boiler burner control in different designs

### Delivery

 Wall-hanging gas condensing boiler fully cased

### Heating regulator set RS-OT

- For 1 heating circuit without mixing operation Weather-controlled regulation for continuously adjustable decreased boiler water temperature
- RS-OT with overplugable room temperature sensor, located in boiler room or living room. Can optimally be installed in the boiler control panel.
- Outdoor sensor AF120
- Calorifier heater sensor TF 25 / 12K

### BMS-Module 0-10 V/OT (OpenTherm)

### (building management system)

For boiler control as part of a building management system. External temperature control 0-10 V. 0-1.0 V no requirement 1.0-9.5 V ..... 0-100 °C Can be installed in the boiler control panel!

TopGas® type (35) e and fault (45) (60)

### BMS module 0-10 V

Model range

Output range

at 40/30 °C

kW

6.8-35.0

11.1-45.0

12 8-60 7

(building management system) For boiler control as part of a building management system. External temperature control 0-10 V. 0-1.0 V desired value 1.0-10.0 V ..... 11.5-115 °C External temperature control with 0-10 V 0-0.4 V without temperature control (automatic) 0.5-0.9 V ...... Boiler off 0% 1.0-10.0 V ...... 10-100% Cannot be installed in the boiler control panel! Permissions boilers

TopGas<sup>®</sup> (35-60): CE product ID No. CE-0085BQ0218

### Heating regulator set ZN3

As supplement for basic boiler control panel N4.1. Consisting of:

- Heating regulator Hoval TopTronic<sup>®</sup> T/N for
   1 heating circuit without mixing operation
- 1 mixer circuit
- domestic hot water loading circuit
- Function extension possibility via different key modules
- Large LCD displays
- Rotary push-button
- Buttons for
  - daytime room temperature
  - night room temperature
  - hot water temperature
  - operating mode selection (holiday, absent, heating operation prolongation, automatic, summer, continuous - reduced - frost protection)
  - adjusting the heating curves
- system information
- emission measurement and manual operation
- Outdoor sensor AF200
- Flow clamp on sensor VF204
- Calorifier heater sensor KVT20/5/6
- Cable set ZN3 for connecting the heating regulator TopTronic<sup>®</sup> T/N with the boiler control
- Connection available for room station

### Delivery

Heating regulator set separately packed, mounting on site



## Hoval

### Part No.



Wall-hanging gas condensing boiler Hoval TopGas®

Heat exchanger made of aluminium alloy. Modulating burner made of stainless steel and basic boiler control panel, completely cased

| TopGas® | Output range<br>at 40/30 °C |          |
|---------|-----------------------------|----------|
| type    | kW                          |          |
| (35)    | 6.8-35.0                    | 7003 553 |
| (45)    | 11.1-45.0                   | 7003 554 |
| (60)    | 12.8-60.7                   | 7003 555 |



| Accessories   |   |   |                                  |
|---|---|---|----------------------------------|
| Gas filter<br>with measureme<br>the filter inset (di<br>Pore width of the<br>Max. pressure di<br>Max. inlet pressu  | nt nozzle befo<br>ameter: 9 mm<br>filter inset < 3<br>fference 10 m<br>ire 100 mbar   | ore and behind<br>ι)<br>50 μm<br>ıbar   |                                  |
| Туре  | Connect   | ion   |                                  |
| 70612/6B<br>70602/6B  | Rp ¾"<br>Rp 1″  |   | 2007 995<br>2007 996             |
| Modification set<br>for UltraGas® (15<br>TopGas® comfort<br>TopGas® (100)<br>Output range set   | t for propane<br>5-70),<br>t (10-22), Top<br>e technical da   | 9<br>Gas® (35-60),<br>ta.   | 6195 68                          |
| Connection set<br>consisting of:<br><i>Return:</i><br>- Shut-off valvoutflow with<br>and fitting G<br>an expansic<br>- circulating p<br>different typ<br><i>Flow:</i><br>- Fitting piece<br>non-return v<br>- Shut-off valvoutflow with<br>to 100 kW ir | AS32-TG<br>ve with gland<br>boiler filling/c<br><sup>3</sup> / <sup>4</sup> " (outside)<br>in tank.<br>ump,<br>es<br>(180 mm) G<br>ralve<br>ve with gland<br>safety valve  <br>ncl. boiler fillin | nut 2" and side<br>Iraining valve<br>for connection of<br>2" with integrated<br>nut 2" and side<br>DN 20 3 bar up<br>g/draining valve |                                  |
| Connection set<br>type  |   | Pump<br>type  |                                  |
| AS32-TG/AX13-2<br>AS32-TG/A14-2<br>AS32-TG/A15-2  | 2   | AX13-2<br>A14-2<br>A15-2  | 6020 513<br>6020 514<br>6020 515 |



# Hoval

|   | Accessories  | Part No. |
|---|--|----------|
|   | Adapter piece E80 -> E100 PP   | 2018 532 |
| 155   | Adapter piece C80/125 -> C100/150 PP   | 2018 533 |
| 3<br>3<br>2<br>3<br>3<br>3<br>4<br>− Zuluft | Separating piece C80/125 -> 2xE80PP<br>for ambient air independent operation<br>for separate conduction of flue gas and<br>combustion air.<br>Only in combination with connection set<br>for ambient air independent operation.  | 2010 174 |
|   | Separating piece C100/150 -> 2xE100PP<br>for UltraOil® (35,50), TopGas® (35-100),<br>UltraGas® (50-100)<br>for separate conduction of flue gas and<br>combustion air (LAS-system)<br>Recommendation:<br>If the air inlet at the facade is near a<br>noise sensitive place (window of<br>bedroom, terrace etc.), we recommend<br>to use a sound absorber at the<br>direct combustion air inlet.<br>Boiler control panel with heating<br>regulator TonTronic®  | 2015 244 |
|   | Heating regulator set RS-OT<br>(Not for mixing operation!)<br>For 1 heating circuit without<br>mixing operation<br>Flow temperature control controlled by<br>atmospheric conditions with outer<br>temperature sensor AF 120<br>water heater sensor TF 25/ 12K<br>and overridable room temperature sensor.<br>Can be implemented as a room<br>temperature control without<br>outdoor sensor.<br>TopGas® comfort (10-22)<br>TopGas® (35-100)<br>For integration into boiler control<br>panel:<br>Mounting set RS-OT must be ordered.<br>TopGas® classic and combi<br>Only wall mounting possible!<br>Mounting set RS-OT<br>Assembly set for mounting of heating<br>regulator set RS-OT into boiler | 6020 566 |
| ·<br>·                                      | regulator set RS-OT into boiler<br>BMS module 0 - 10 V/<br>OT - OpenTherm<br>(building management system)<br>no control unit TopTronic®T necessary<br>power supply via OT bus<br>TopGas® classic<br>Cannot be installed in the boiler<br>control panel!<br>TopGas® (35-100), TopGas® comfort<br>Can be installed in the boiler control   | 6016 725 |













panel!



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Hoval

| Boiler control panel with heating<br>regulator TopTronic <sup>®</sup> | F |
|---|---|
| Heating regulator set ZN3   | 6 |
| Can be built in as supplement for basic                               |   |
| boiler controller N4.2!   |   |
| Consisting of:  |   |
| Heating regulator TopTronic®T/N for                                   |   |
| - 1 mixer circuit   |   |
| <ul> <li>1 heating circuit without mixer</li> </ul>                   |   |
| - hot water loading   |   |
| Outdoor sensor AF200  |   |
| Flow sensor VF204   |   |
| with 4 m cable  |   |
| 1 immersion sensor KVT20/5/6  |   |
| for calorifier with 5 m cable   |   |
| Cable set ZN3   |   |
| for connecting the heating regulator                                  |   |
| TopTronic <sup>®</sup> T/N with the boiler                            |   |
| controller  |   |

### Accessories

| To heating regulator TopTroni  | c® T/N                                |          |
|--|---------------------------------------|----------|
| Room station RS-T<br>for TopTronic®T<br>effective on one mixing circui   | t                                     | 2034 939 |
| Remote control RFF-T<br>for TopTronic <sup>®</sup> T<br>effective on one mixing circui   | t                                     | 2022 239 |
| Set BMS module 0-10 V<br>(building management syst<br>Control 1-10 V ≙ 11.5-115°C<br>Consisting of: BMS module a<br>Cannot be installed in the b<br>panel!                       | em)<br>nd trafo<br>poiler control     | 6015 195 |
| Casing to accommodate the see Controls   | ne BMS module                         |          |
| Communication modules/<br>tion see Controls  | remote connec-                        |          |
| Flow temperature guard<br>for underfloor heating<br>(per heating circuit 1 guard)<br>15-95 °C, differential gap 6 K<br>max. 700 mm, setting (visible<br>inside the housing cover | , capillary tube<br>from the outside) |          |
| Clamp-on thermostat  | RAK-TW1000.S                          | 242 902  |



### Part No.

6020 565

# Hoval TopTronic<sup>®</sup> 1-7

|            |                     | <ul> <li>1 mixing circuit</li> <li>1 heating circuit without mixing</li> <li>domestic hot water loading circuit</li> </ul>  |
|------------|---------------------|---|
| //         |                     | Functions of the key modules           Key-         2nd mixing         solid-fue           module         circuit         storage tank  |
|            |                     |   |
|            |                     | 6 <b>.</b> •  |
|            | 1-                  | The second se |
| -<br> <br> | 2                   | <b>Key module 2</b><br>for solid fuel/storage tank/bivalen<br>Function key 2, 3 immersion sens<br>plugs   |
|            | 3-                  | <b>Key module 3</b><br><i>for solar plants</i><br>Function key 3, 1 collector senso<br>sensor, 4 loose plugs  |
| Ĵ,         | (4) <del></del>     | <b>Key module 4</b><br>for 2nd mixing circuit and solid fu<br>bivalent installation<br>Function key 4, 1 flow sensor, 3 i<br>sors, 6 loose plugs.   |
| *          | (5 <del>) - 1</del> | <b>Key module 5</b><br>for 2nd mixing circuit and solar pl<br>Function key 5, 1 flow sensor, 1 o<br>1 calorifier sensor, 6 loose plugs  |
| _<br>] )}  | <b>₩6-</b>          | Key module 6<br>for solid fuel/storage tank/bivalen<br>and solar plants<br>Function key 6, 1 collector senso<br>sensor, 6 loose plugs.  |
|            | * ⑦                 | <b>Key module 7</b><br>for 2nd mixing circuit, solid fuel/si<br>bivalent installation and solar plan<br>Function key 7, 1 flow sensor, 1 of<br>4 immersion sensors, 8 loose plu   |
|            |                     | Concerture  |

### System approaches and applications see Hoval CD

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### Accessories for heating regulator system Hoval TopTronic® T

### Key module for Hoval TopTronic® T

use to get more functions additionally to standard functions.

Key module consisting of:

function key to plug in TopTronic® T

incl. accessories

Only one key module possible!

### Standard functions

already included in TopTronic® T.

- operation
- cuit

elsolar bi-fuel

| 1 | • |   |   |
|---|---|---|---|
| 2 |   | • |   |
| 3 |   |   | • |
| 4 | • | • |   |
| 5 | • |   | • |
| 6 |   | • | • |
|   |   |   |   |

# e plugs

6012 155 nt installation sors, 4 loose 6012 156 or, 1 calorifier 6012 157 el/storage tank/ immersion sen-6012 158 lants collector sensor, 6012 159

nt installation or, 4 immersion

torage tank/ nts collector sensor, ıgs

### Sensor type

| Immersion-/calorif | ier sensor :             |
|--------------------|--------------------------|
|                    | Type KVT20/5/6 (L = 5 m) |
|                    | without immersion sleeve |
| flow sensor        | Type VF204S with plug    |
| Collector sensor   | Type PT1000 (Silicone)   |

### Part No.

6012 154

6012 160

Hova

# Hoval

| Accessories  |   |  | Part No.             |  |  |
|--|---|--|----------------------|--|--|
| For RS-OT and heating  | regulator Top   | Tronic® T/N                                    |                      |  |  |
| Flow temperature gual<br>for underfloor heating sy<br>heating circuit) 15-95 °C<br>capillary tube max. 700<br>from the outside) inside | r <b>d</b><br>/stems (1 gua<br>c, differential <u>c</u><br>mm, setting (<br>the housing c | rd per<br>jap 6 K,<br><i>v</i> isible<br>cover |                      |  |  |
| <i>Clamp-on thermostat</i><br>Thermostat with strap, v   | 2429 02   |  |                      |  |  |
| Gas valve, passage DI<br>with thermally releasing  | N ½"<br>cut-off device  |  | 2012 075             |  |  |
| Gas valve, passage DI<br>with thermally releasing  | <b>\ ³⁄₄″</b><br>cut-off device   |  | 2012 077             |  |  |
| Gas valve, corner vers<br>with thermally releasing   | ion DN ½"<br>cut-off device   | 1  | 2012 076             |  |  |
| Gas valve, corner vers<br>with thermally releasing   | ion DN ¾"<br>cut-off device   |  | 2012 078             |  |  |
| Mud separator<br>made of brass<br>Type ØD Op. pres-  | Temperature   | e kv-value                                     |                      |  |  |
| sure max.  | °C  | m³/h   |                      |  |  |
| DC 32 1¼" 10 bar<br>DC 40 1½" 10 bar   | 0-110<br>0-110  | 48.8<br>63.2                                   | 2029 532<br>2029 533 |  |  |
| Automatic quick release  | se air vent ½   |  | 2002 582             |  |  |





### Service

Commissioning

Commissioning by works service or Hoval trained authorised serviceman/company is condition for warranty.

For commissioning and other services please contact your Hoval sales office.

## Hoval

### Technical data

### TopGas® (30-60)

| Туре   |  |                                       | (35)   | (45)   | (60)   |
|--|--|---------------------------------------|--|--|--|
| <ul> <li>Nominal output 80/60 °C with natural gas <sup>1</sup></li> <li>Nominal output 40/30 °C with natural gas <sup>1</sup></li> <li>Nominal output 80/60 °C with propane <sup>3</sup></li> <li>Nominal output 40/30 °C with propane <sup>3</sup></li> <li>Nominal load with natural gas <sup>1</sup></li> <li>Nominal load with propane <sup>3</sup></li> </ul>   |  | kW<br>kW<br>kW<br>kW<br>kW            | 6.0-31.8<br>6.8-35.0<br>6.6-31.9<br>7.3-35.2<br>6.4-33.0<br>7.0-33.2 | 10.0-41.0<br>11.1-45.0<br>10.8-41.0<br>11.9-45.0<br>10.6-42.5<br>11.4-42.5 | 11.7-55.3<br>12.8-60.7<br>13.1-54.9<br>14.1-60.3<br>12.2-57.3<br>13.6-56.9 |
| <ul> <li>Working pressure heating maximum/minimum</li> <li>Working temperature maximum</li> <li>Boiler water content</li> <li>Minimum water flow</li> <li>Boiler weight (without water content, incl. casing)</li> </ul>   |  | bar<br>°C<br>I<br>I/h<br>kg           | 3.0/1.0<br>85<br>4.5<br>300<br>83                                    | 3.0/1.0<br>85<br>4.5<br>350<br>83  | 3.0/1.0<br>85<br>6.0<br>470<br>89  |
| <ul> <li>Boiler efficiency at partial load 30% (according to EN 303)<br/>(related to net/gross calorific value)</li> </ul>   |  | %                                     | 107.1/96.5   | 106.9/96.3   | 106.9/96.3   |
| <ul> <li>Standard efficiency (according to DIN 4702 part 8) (related to net/gross calorific value)</li> <li>Stand-by loss at 70 °C</li> <li>Standard emission rate</li> <li>Content of CO<sub>2</sub> in the exhaust gas maximum/minimum output</li> </ul>   | 40/30 °C<br>75/60 °C<br>Nitrogen oxides NOx<br>Carbon monoxides CO | %<br>%<br>Watt<br>mg/kWh<br>%         | 109.1/98.3<br>106.1/95.6<br>95<br>30.0<br>9.0<br>9.0/8.8             | 109.0/98.2<br>106.0/95.5<br>95<br>30.0<br>11.0<br>9.0/8.8                  | 109.0/98.2<br>106.0/95.5<br>120<br>35.0<br>13.0<br>9.0/8.8                 |
| Dimensions   |  |                                       | See ta   | able of dimensio   | ons  |
| Connections     F  | Flow/return<br>Gas<br>Flue gas/ combustion<br>air Ø                | Inches<br>Inches<br>mm                | Rp 1 ¼"<br>R ¾"<br>C80/125   | Rp 1 ¼"<br>R ¾"<br>C80/125   | Rp 1 ¼"<br>R ¾"<br>C80/125   |
| <ul> <li>Gas flow pressure minimum/maximum<br/>Natural gas E/LL<br/>Propane</li> <li>Gas connection value at 0 °C/1013 mbar:<br/>Natural gas E (Wo = 15.0 kWh/m<sup>3</sup>) H<sub>u</sub> = 9.97 kWh/m<sup>3</sup><br/>Natural gas LL (Wo = 12.4 kWh/m<sup>3</sup>) H<sub>u</sub> = 8.57 kWh/m<sup>3</sup><br/>Propane <sup>3</sup> (H<sub>u</sub> = 25.9 kWh/m<sup>3</sup>)</li> </ul>   |  | mbar<br>mbar<br>m³/h<br>m³/h<br>m³/h  | 18-50<br>37-50<br>3.3<br>3.9<br>1.27                                 | 18-50<br>37-50<br>4.3<br>5.0<br>1.64                                       | 18-50<br>37-50<br>5.8<br>6.7<br>2.21                                       |
| <ul> <li>Operation voltage</li> <li>Control voltage</li> <li>Minimum/maximum electrical power consumption</li> <li>Stand-by</li> <li>IP rating (integral protection)</li> </ul>  |  | V/Hz<br>V/Hz<br>Watt<br>IP            | 230/50<br>24/50<br>29/62<br>13<br>40                                 | 230/50<br>24/50<br>29/66<br>13<br>40                                       | 230/50<br>24/50<br>30/102<br>13<br>40                                      |
| <ul> <li>Sound power level</li> <li>Heating noise (EN 15036 part 1) (room air dependent)</li> <li>Exhaust noise is radiated from the mouth<br/>(DIN 45635 part 47) (room air dependent/room air independe</li> <li>Sound pressure level (depending on installation conditions)<sup>2</sup></li> </ul>  | nt   | dB(A)<br>dB(A)<br>dB(A)               | 61<br>63<br>49   | 63<br>66<br>51   | 63<br>66<br>51   |
| <ul> <li>Condensate quantity (natural gas) at 40/30 °C</li> <li>pH value of the condensate</li> </ul>  |  | l/h                                   | 3.1<br>approx. 4.2   | 4.0<br>approx. 4.2   | 5.4<br>approx. 4.2   |
| <ul> <li>Flue gas system: requirements, values         Type of connection         Flue gas mass flow         Flue gas temperature at nominal output and operation 80/60 °C         Flue gas temperature at nominal output and operation 40/30 °C         Volume flow rate combustion air         Feed pressure total at the combustion air/flue gas pipe         Maximum draught/depression at flue gas outlet         </li> </ul> |  | kg/h<br>°C<br>°C<br>Nm³/h<br>Pa<br>Pa | T120<br>B23, C13(x)<br>54.8<br>69<br>47<br>41.3<br>95<br>-50         | T120<br>), C33(x), C53(x<br>70.6<br>75<br>52<br>53.1<br>115<br>-50         | T120<br>), C63(x)<br>95.1<br>79<br>49<br>71.6<br>140<br>-50                |

<sup>1</sup> Data related to H<sub>u</sub>. The boiler series is tested for EE/H-settings. With a factory setting of the Wobbe coefficient of 15.0 kWh/m<sup>3</sup> operation at a Wobbe coefficient of 12.0 up to 15.7 kWh/m<sup>3</sup> is possible without new settings.

<sup>2</sup> See also notes at "Engineering".

 $^{_3}\;$  Data related to  $\rm H_{u}.\; TopGas^{\otimes}$  can also be operated with propane.

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### Technical data

### Boiler flow resistance



### Maximum residual overpressure TopGas® (35-60) with connection set AS32-TG/AX13-2



### Maximum residual overpressure TopGas $^{\circ}$ (35-60) with connection set AS32-TG/A14-2



### Maximum residual overpressure TopGas® (35-60) with connection set AS32-TG/A15-2



### Dimensions

### TopGas<sup>®</sup> (35-60) Minimum spaces (Dimensions in mm)

- Sideways 50 mm
- Space to ceiling dependent
- on the used flue gas system
- Front 500 mm





Hoval

- 1 Gas connection R 3/4"
- 2 Flow Rp 11/4"
- 3 Return Rp 1<sup>1</sup>/<sub>4</sub>"
- 4 Condensate drain  $\emptyset$  32
- 5 LAS flue gas/combustion air connection DN 80/125
- 6 Automatic air vent
- 7 Cover control panel
- 8 Safety valve
- 9 Ball valve



### Engineering

### Standards and guidelines

The following standards and guidelines must be complied with:

- Hoval technical information and installation instructions
- hydraulic and technical control regulations of Hoval
- · local building law
- fire protection regulations
- · DVGW regulations
- DIN EN 12828
   Safety-relevant requirements
- DIN EN 12831 Heaters Rules for the calculation of the heat requirements of buildings
- VDI 2035 Protection against damage by corrosion and boiler scale formation in hot water installations
- VDE 0100
- · Local fire brigade regulations

### Water quality

Heating water:

- The European Standard EN 14868 and the Directive VDI 2035 must be observed.
- Hoval boilers and calorifiers are designed for heating plants without significant oxygen intake (plant type I according to EN 14868).

### The following systems must be equipped with separate circuits:

- Systems with a specific water content of over 50 I/kW for the boiler (in cascades, for the smallest boiler)
- Plants with
  - continuous oxygen intake (e.g. underfloor heating systems without diffusion proof plastic piping or open expansion tank) or
- **intermittent** oxygen intake (e.g. where frequent refilling is necessary)
- Older systems with formation of sludge in which increased concentrations of the metals which come into contact with the water are found in the existing heating water.
- Systems operated with softened water.
- Treated heating water must be tested at least once yearly, according to the inhibitor manufacturer's instructions, more frequent testing may be necessary.
- A refilling is not necessary if the quality of the heating water in existing installations (e.g. exchange of boiler) conforms to VDI 2035. The Directive VDI 2035 applies equally to the replacement water.
- New and if applicable existing installations must be adequately cleaned and flushed before being recharged! The boiler may only be filled after the heating system has been flushed.
- Parts of the boiler which have contact with water are made of aluminium.
- On account of the danger of spot corrosion the chloride, nitrate and sulfate contents of the heating water must not exceed 200 mg/l in total.
- The pH value of the heating water should lie between 8.0 and 8.5 after 6 to 12 weeks of heating operation.

### Filling and replacement water:

- For a plant using Hoval boilers untreated drinking water is generally best suited as filling and replacement water. However, the quality of the untreated drinking water must at least fulfil the standard set in VDI 2035 or be desalinated and/or be treated with inhibitors. The stipulations of EN 14868 must be observed.
- In order to maintain a high level of boiler efficiency and to avoid overheating of the heating surfaces the values given in the table should not be exceeded (dependent on boiler performance ratings - for multi-boiler plants rating of smallest boiler applies - and on the water content of the plant).
- The total amount of filling and replacement water which is used throughout the total service life of the boiler must not exceed three times the water capacity of the plant.
- Boilers with aluminium: generally inhibitors may be filled in only by a specialised company.
- If a reduction in water hardness is necessary we recommend a complete desalination (softening is not appropriate). Residual tap water might remain in the plant as a result of the preceding flushing process, entailing an increase in the sum of alkaline-earths to approx. 0.5 mol/m<sup>3</sup>. During the filling procedure the conductance of the filling water should be supervised. This should be to approx. 100 µS/cm.
- After filling the conductance of the plant water should be between 50 and 200 µS/ cm. The pH value will adjust itself thereby from initially 6.5-7.5 after some weeks been in use on 8.0-8.5. If this should not be the case, then specialised company for the water treatment is to be assigned. This company must as soon as the adjustment of the correct pH value has been completed by inhibitors, which are suitable for aluminium materials also regularly check the inhibitor concentration and the pH value.

### Table 1: Maximum filling capacity based on VDI 2035

Available for boiler with < 0.3 I/kW water capacity

|                                      | Total hardness of the filling water up to     |        |         |         |         |         |            |       |
|--------------------------------------|---|--------|---------|---------|---------|---------|------------|-------|
| [mol/m <sup>3</sup> ] <sup>1</sup>   | <0.1  | 0.5    | 1       | 1.5     | 2       | 2.5     | 3          | >3.0  |
| f°H                                  | <1  | 5      | 10      | 15      | 20      | 25      | 30         | >30   |
| d°H                                  | <0.56   | 2.8    | 5.6     | 8,4     | 11.2    | 14.0    | 16.8       | >16.8 |
| е°Н                                  | <0.71   | 3.6    | 7.1     | 10.7    | 14.2    | 17.8    | 21.3       | >21.3 |
| ~mg/l                                | <10   | 50.0   | 100.0   | 150.0   | 200.0   | 250.0   | 300.0      | >300  |
| Conductance <sup>2</sup>             | <20   | 100.0  | 200.0   | 300.0   | 400.0   | 500.0   | 600.0      | >600  |
| boiler size of the individual boiler | maximum filling quantity without desalination |        |         |         |         |         |            |       |
| 30 to 50 kW                          |   |        | 50 l/kW | 50 l/kW | 20 l/kW | 20 l/kW | 20 l/kW    |       |
| 50 to 200 kW                         | NO DE   | IVIAND | 50 l/kW | 20 l/kW | 20 l/kW | alwa    | ays desali | nate  |

<sup>1</sup> Total of alkaline earths

 $^{2}$  If the conductance in  $\mu$ S/cm exceeds the tabular value an analysis of the water is necessary.

### Frost protection agent

The boiler must not be operated with frost protection agent in the heating water. Separate circuits are required in frost-protected systems.

### Space requirements

see "Dimensions".

### Heating room

Gas boilers cannot be positioned in rooms in which halogen compounds can occur and into which combustion air can enter (e.g. wash-, dryer-, work room, hairdressers). Halogen compounds can be caused by clean-

ing and degreasing solutions, dissolvents, glue and bleaching lyes.



### Combustion air supply

The supply of combustion air must be guaranteed. There must be no possibility to close the air supply opening. For a direct combustion air supply (LAS-system) insert connection C80/125 -> E80 PP or C100/150 -> E100PP.

The minimum free cross-section for the combustion air can be assumed simplified as follows: Considering nominal output!

- Room air-dependent operation: Minimum free cross-section of the opening into the open: 150 cm<sup>2</sup> or twice 75 cm<sup>2</sup> and additionally 2 cm<sup>2</sup> necessary for each kW of output over 50 kW for vent in to the open.
- Room air-independent operation with separate combustion air pipe to the boiler:
   0.8 cm<sup>2</sup> per 1 kW of output. The pressure loss in the combustion air pipe must be considered for the calculation of the exhaust system.

### Gas connection

- Commissioning
- Start-up is to be carried out only by a specialist.
- Burner setting values according to the installation instructions.

### Shut-off valve

A shut-off valve must be built-in in front of every gas boiler.

### Manual gas shut-off cock and gas filter

Immediately in front of the boiler a manual gas shut-off device (valve) must be installed according to relevant regulations. Should the local regulations or conditions demand this, an approved gas filter must be installed in the gas supply pipe between the gas valve (thermal released) and the boiler in order to prevent malfunction due to foreign particles being carried along with the gas.

#### Type of gas

- The boiler is only to be operated with the type of gas stated on the rating plate.
- A gas pressure controller to reduce the boiler inlet pressure must be installed on-site for propane.

### Gas pressure

Necessary flow pressure at the boiler inlet: natural gas min. 18 mbar, max. 24 mbar; propane min. 37 mbar, max. 50 mbar

### Mud collector

The fitting of a mud collector at the gas boiler return is recommendable.

### Minimum water flow

- Depending upon type of boiler, different minimum quantities of rotating water are demanded. See also technical data.
- During the burner mode the circulation pump must always be in function and the minimum heating water circulating must be guaranteed.

### Pump after-run time

 The circulation pump must continue to run for at least 2 minutes each time the burner is switched off (the pump after-run time is included in the boiler control with the TopTronic<sup>®</sup> regulation).

### Heating boiler in the attic

A water pressure guard is built in in the gas boiler, which automatically turns the gas boiler off in case of water shortage. Note: Mounting of an expansion tank in the boiler flow and pump in the boiler return. See also paragraph "expansion tank"!

### Condensate drainage

- The authorisation for the drain of the flue gas condensate in the canalisation must be obtained by the responsible authority.
- The condensate from the exhaust system can be discharged through the boiler. A condensate trap is not needed anymore with the exhaust system.
- A siphon must be installed at the condensate outlet on the gas boiler (included in the boiler scope of delivery).
- The condensate must be openly lead into the canalisation (funnel).

#### Expansion tank

- An adequately dimensioned expansion tank must be provided.
- The minimum pressure in the expansion tank has to be 1.2 bar and the minimum operating pressure in the boiler has to be 1.5 bar.
- The pump has to be installed in the boiler return and the expansion tank has to be installed pump intake side).
- If the minimum operating pressure in the boiler, specified above, cannot be kept by 1.5 bar (e.g. roof central heating installations), must the expansion tank has to be installed in the boiler flow.
- Starting from 70 °C a connecting container is necessary.

### Noise level

 The sound power level value is dependent on local and spacial circumstances.

Hova

- The sound pressure level is dependent on the installation conditions and can e.g. be 10 to 15 dB(A) lower than the sound power level at a distance of 1 m.
- DIN 4109 must be observed when installing in domestic living areas

### Flue gas system

- Gas boilers must be connected to a certified and approved flue gas system such as flue gas lines.
- Flue gas lines must be gas-, condensateand over pressure-tight.
- The flue gas system must be connected with an angle, so that the resulting condensate of the exhaust system can flow back to the boiler and can be neutralised there before discharging into the canalisation.
- Gas boilers with condensation heat utilisation are to be connected to a flue gas line min. temperature class T120.
- A flue gas temperature limiter is integrated into the boiler.

### Examples

### TopGas® (35-60)

Gas boiler with

- main pump,
- free-standing calorifier \_ \_
- wall distributors a direct heating circuit \_
- Hydraulic schematic BCOT030

### TopGas® (35-60) Gas boiler with

- main pump, \_
- \_ free-standing calorifier
- wall distributors \_
- a direct heating circuit and \_
- 1-2 mixed heating circuits
- Hydraulic schematic BCOT040

### Notice:

- This hydraulic schematic is a principle schematic. It does not contain all details for installation. The installation must be done according to local conditions, dimensioning and regulations
- For underfloor heating, a flow temperature monitor must be built in.
- Shut-off devices to the safety valve (pressurised expansion tank, safety valve, etc.) are to safe against unintended closing!
- Anti-thermal siphon dip has to be installed.

| RS-T   | Room station             | DKP |
|--------|--------------------------|-----|
| AF, BA | Outdoor sensor           |     |
| VF1    | Flow sensor 1            | SLP |
| VF2    | Flow sensor 2            | M5  |
| SF, BW | Calorifier heater sensor | YK1 |
| B1     | Flow temperature guard   | YK2 |
|        | (if required)            | CW  |
| MK1    | Pump mixing circuit 1    | DHW |
| MK2    | Pump mixing circuit 2    |     |
|        |                          |     |

Boiler circuit pump

Actuator mixer 1

Actuator mixer 2

Domestic Hot Water

Cold Water

- BA RS - OT 2 x SB-R1K DHW Hova Hov TopGas >30 T  $(\mathbf{P})$ х BW CW DŽ  $(\mathbf{P})$ Option / Opzione AF TopTr ∕ DHW RS-T Hova Hova TopGas >30 T  $(\mathbf{P})$ SF CW Ŕ  $(\mathbf{P})$ Option / Opzione Pump for heating circuit without mixing operation Calorifier loading pump

Hoval